
NAS624 thru NAS644 Series

External Wrenching, Alloy Steel, High Precision Aerospace Bolts

NAS624-1	thru	NAS624-128	(.2500-28 diameter)
NAS625-1	thru	NAS625-128	(.3125-24 diameter)
NAS626-1	thru	NAS626-128	(.3750-24 diameter)
NAS627-1	thru	NAS627-128	(.4375-20 diameter)
NAS628-1	thru	NAS628-128	(.5000-20 diameter)
NAS629-1	thru	NAS629-128	(.5625-18 diameter)
NAS630-1	thru	NAS630-128	(.6250-18 diameter)
NAS632-1	thru	NAS632-128	(.7500-16 diameter)
NAS634-1	thru	NAS634-128	(.8750-14 diameter)
NAS636-1	thru	NAS636-128	(1.0000-14 diameter)
NAS638-1	thru	NAS638-128	(1.1250-12 diameter)
NAS640-1	thru	NAS640-128	(1.2500-12 diameter)
NAS642-1	thru	NAS642-128	(1.3750-12 diameter)
NAS644-1	thru	NAS644-128	(1.5000-12 diameter)

Material:

Alloy Steel – 4140, 4340, 8740

Material Spec:

AMS5853

Tensile Strength:

180 KSI Min.

Hardness:

39-43 HRC

Finish:

Cadmium Plate per AMS-QQ-P-416.

Heat Treatment Spec:

AS2759

Thread Length:

Available in the entire range of standard lengths

Drilling:

No Hole

example: NAS624-1

Drill 4 Holes 90 Degrees Apart for Lock Wire– add “H” (replace hyphen)

example: NAS624H1

For inquiries or to place an order please call us at 718-847-6321.